TRIMLINE CUSTOM WINDOWS

DPC450 *(EC300PW)*

Aluminum Clad-Wood • Eclipse Premium Flat-Frame Double-Hung Picture • Full Jamb

PRODUCT SPECIFICATIONS

FRAME

- Exterior parts are of kiln dried ponderosa pine, treated with a water repellant preservative to protect from rot and insects. Also available in sapele, oak and cherry.
- Head, jamb and sill wood parts are fitted to the extruded aluminum and are of kiln dried ponderosa pine, treated with a water repellant preservative to protect from rot and insects. Also available in sapele, oak and cherry.
- Head and jamb wood joints are tenoned, glued and nailed.
- Frame thickness of 11⁄16″ at head and jamb.
- Standard jamb depth: 4 9⁄16″ from snap-in nail flange slot; 5 7⁄16″ overall from outside of aluminum to inside of wood.
- A thermally broken tri-plex sill system of wood, extruded aluminum and vinyl is mechanically fastened, gasket and silicone sealed to the jamb.'
- Available with optional 3⁄8″ foam wrap for air tight installation.
- A continuous sill (up to 120″) is used on mulled units.

SASH

- Exterior surfaces are covered with .019″ thick roll-formed aluminum cladding.
- Sash parts are of kiln dried ponderosa pine, treated with a water repellant preservative to protect from rot and insects. Also available in sapele, oak and cherry.
- Sash joints are tenoned, glued and nailed from the interior.
- Silicone glazed from the interior for a positive water tight seal.
- Overall finish sash thickness: 1 7⁄16″ (standard). Optional 1 3⁄4 sash available.
- Sash profile widths are: top rail (2 5⁄8″ (standard); optional 1 3⁄4″ available), stiles (1 3⁄4″ (standard); optional 2 5⁄8″ available), bottom rail (3 1⁄4″ (standard); optional 2 5⁄8″ and 4″ available.)

EXTERIOR FINISH

- Standard color options are: White, Bronze, Earthtone, Beige, Black and Hunter Green and meet the physical test requirements of AAMA 2603. Custom colors available.
- Optional AAMA 2605 finish available.

INTERIOR FINISH

- Standard in unfinished natural wood in specified species (pine (standard), sapele, oak and cherry) which can be painted or stained.
- Available factory primed or prefinished white in pine (standard), sapele, oak and cherry. Contact Trimline dealer for custom color details.
- Interior features a concealed jambliner giving the appearance of a traditional wood window.

WEATHERSTRIPPING

- Head, meeting rails and bottom rail are weather sealed with Q-Lon® almond color compression seal foam; Fin-Seal® at the sill dam.
- Dual Fin-Seal® and Q-Lon® at the vertical styles / jambliner.

GLASS

- Standard clear 11⁄16″ thick insulating glass, consisting of “double strength” 1⁄8″ (3 mm) annealed glass, 7⁄16″ air space using the Tremco™ EnerEDGE® warm-edge, dual-seal silicone foam spacer (dark charcoal), hermetically sealed with hot melt butyl.
- Glass also available in these thicknesses: 5⁄32″ (3.9 mm) with 3⁄8″ air space, 3⁄16″ (4.7 mm) with 5⁄16″ air space and 7⁄32″ (5.7 mm) with 1⁄4″ air space.
- Other glazing options include Cardinal® LoĒ^2-270 and with obscure, tempered, laminated, bronze or grey tint. Decorative glass also available. Cardinal® LoĒ^2-270 + LoĒ-i89 is available only in annealed and tempered.

GRILLES

- Optional faux check rail of .050″ thick extruded aluminum in a classic putty glazed 1½″ profile permanently applied to the exterior of the insulated glass. Double faced tape is used to apply faux check rail to the glass which first is prepared with a saline type glass bonding and coupling agent before faux check rail is applied to help ensure lasting adhesion. A dark anodized bronze shadow bar is included between the glass for an authentic check rail look. Interior wood in pine (standard), sapele, oak and cherry matching the interior wood species.
- Simulated Divided Lites (SDL) of .050″ thick extruded aluminum in a classic putty glazed ⅝″, ⅞″, 1¼″ or 1½″ muntin profile permanently applied to exterior of the insulated glass. Double faced tape is used to apply muntin to the glass which first is prepared with a saline type glass bonding and coupling agent before muntin is applied to help ensure lasting adhesion. An optional between the glass dark anodized bronze shadow bar is available for an authentic true divided lite look. Interior wood in pine (standard), sapele, oak and cherry matching the interior wood species in either permanent or removable style ⅝″ or ⅞″ wide divided lite patterns only. Removable style not available in 1 ¼″ and 1½″ widths. 1 ½″ simulated divided lite with spacer bar is only availble as (1) single vertical bar.
- Removable wood grilles available in ⅝″ or ⅞″ wide classic double stepped profile matching window interior wood species in pine (standard), sapele, oak and cherry in a wide array of standard or custom divided lite patterns only.
- In-glass aluminum “GBG” (Grille Between the Glass) muntins are available in ⅝″ flat profile or ⅞″ profile profile in all standard exterior cladding color finishes for dust free easy cleaning. Available in either divided lite or diamond patterns.